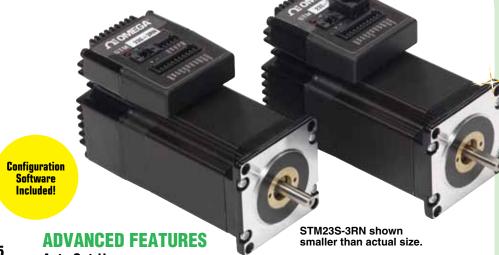
# STEPPER DRIVES INTEGRATED STEPPER DRIVES / MOTORS WITH **ADVANCED FEATURES AND CONTROL OPTIONS**



- Current Output 0.5 to 5.0 A
- **Configurator™ Configuration** Software
- Configurable Idle Current Reduction
- External Control Options
- Pulse and Direction
- Analog Command Signal
- Host Command via RS232/485
- Fault Protection:
  - Over-Voltage, Under-Voltage
  - Over-Temp
  - External Output Shorts
  - Internal Amplifier Shorts
  - Open Motor Phases
- Multi-Axis System with SINet™ Hub
- Microstepping Up to 51200 Steps/Revolution

The STM is a drive + motor + control unit, fusing step motor, drive, and controller technologies into a single device, offering savings on space, wiring and cost over conventional motor and drive solutions. The "S" models offer control options such as step and direction, analog input, joystick control, and host commands using the Si Command Language (SCL). The "Q" models add the capability of standalone programmable operation using the "Q" text-based programming language. This language offers high-level features such as multi-tasking, conditional programming, math functions, register access, and much more. Both of the STM models offer RS232 and RS485 versions, as well as the option of a 1000-line encoder that is integrated into the motor housing. The encoder option provides stall detection and prevention; the controller senses rotor lag and reduces speed to avoid stalling. In addition, all models offer two different motor sizes: a 2-stack version that provides 125 oz-in of holding torque, and a 3-stack version with 210 oz-in of torque.



Auto Set-Up:

At start-up the drive measures motor parameters, including the resistance and inductance, then uses this information to optimize the system performance.

#### Self-Test:

At power-up the drive diagnoses mis-wires and detects any open or shorted motor phases.

#### **Torque Ripple Smoothing:**

The drive smoothes the low-speed torque ripple which is inherent in all step motor systems.

#### **Command Signal Smoothing:**

Command Signal Smoothing can soften the effect of immediate changes in velocity and direction, making the motion of the motor less jerky.

#### Anti-Resonance/ **Electronic Damping:**

Step motor systems resonate at certain speeds. The STM drive + motor automatically calculates the system's natural frequency and applies damping to the control algorithm.

#### **SPECIFICATIONS**

POWER AMPLIFIER (ALL MODELS)

Amplifier Type: Dual H-Bridge,

4 Quadrant

Current Control: 4 state PWM at 20 Khz **Output Torque:** 

STM23x-2 Series: To 125 oz-in with

suitable power supply STM23x-3 Series: To 210 oz-in with

suitable power supply

**Power Supply:** External 12 to 70 Vdc power supply required

Input Voltage Range: 12 to 70 Vdc Protection: Over-voltage, under-

voltage, over-temp, motor/wiring shorts (phase-to-phase, phase-to-ground) Idle Current Reduction: Reduction range of 0 to 90% of running current after delay selectable in milliseconds

Ambient Temperature: 0 to 40°C (32 to 104°F) (mounted to suitable heatsink)

**Humidity:** 90% non-condensing

#### **CONTROLLER (ALL MODELS)**

Microstep Resolution: Software selectable from 200 to 51200 steps/rev in increments of 2 steps/rev

**Anti-Resonance (Electronic Damping):** Raises the system damping ratio to eliminate midrange instability and allow stable operation throughout the speed

Torque Ripple Smoothing: Allows for fine adjustment of phase current waveform harmonic content to reduce low-speed torque ripple in the range 0.25 to 1.5 rps

range and improves settling time

Auto Set-Up: Measures motor parameters and configures motor current control and anti-resonance gain settings

Self Test: Checks internal and external power supply voltages; diagnoses open motor phases and motor resistance changes >40%; detects encoder wiring and signal faults (differential encoder only)

Microstep Emulation: Performs high resolution stepping by synthesizing fine microsteps from coarse steps (step and direction mode only)

**Command Signal Smoothing:** 

Software configurable filtering reduces jerk and excitation of extraneous system resonances (step and direction mode only)

#### CONTROLLER ("S" MODELS) Non-Volatile Storage:

Configurations are saved in FLASH memory on-board the DSP

Mode of Operation: Step and direction, CW/CCW, A/B quadrature, oscillator, joystick, SCL, hub

#### **Step and Direction Inputs:**

**STEP ±:** Optically Isolated, 5 to 24V; minimum pulse width = 250 ns; maximum pulse frequency = 3 MHz: function: Step, CW Step, A quadrature, encoder following, CW limit, CW jog, start/stop (oscillator mode)

**DIR ±:** Optically isolated, 5 to 24V; minimum pulse width = 250 ns; maximum pulse frequency = 3 MHz; function: DIR, CCW step, B quadrature, encoder following, CCW limit, CCW jog, sensor, DIR (oscillator mode), adjustable bandwidth digital noise rejection filter on all inputs

#### **Enable Input:**

**EN±:** Optically isolated, 5 to 24V: minimum pulse width = 250 ns; maximum pulse frequency = 3 MHz; function: enable, reset, speed 1/ speed 2 (oscillator mode)

**Output:** Optically isolated, 24V, 40 mA max NPN/sinking; function: fault, motion, tach or general purpose programmable

Analog Input Range: 0 to 5 Vdc Analog Input Resolution: 12 bits Communication Interface: RS232 or RS485

#### CONTROLLER ("Q" MODELS)

Non-Volatile Storage: Programs, data and drive configuration are saved in FLASH and EEPROM memory Inputs:

STEP ±: Optically isolated, 5 to 24V; minimum pulse width = 250 ns; maximum pulse frequency = 3 MHz; function: step, CW step, A quadrature, encoder following, CW limit, CW jog, start/stop (oscillator mode), general purpose input

**DIR ±:** Optically isolated, 5 to 24V; minimum pulse width = 250 ns; maximum pulse frequency = 3 MHz; function: DIR, CCW step, B quadrature, encoder following, CCW limit, CCW jog, sensor, DIR (oscillator mode), general purpose input

**EN ±:** Optically isolated, 5 to 24V; minimum pulse width = 250 ns; maximum pulse frequency = 3 MHz; function: enable, reset, speed 1/ speed 2 (oscillator mode), general purpose input

Adjustable bandwidth digital noise rejection filter on all inputs

Output: Optically isolated, 24V, 40 mA max NPN/sinking

Function: Fault, motion, tach or general

purpose programmable

Analog Input Range: 0 to 5 Vdc

Analog Input Resolution: 12 bits **Communication Interface:** RS232 or RS485

#### PHYSICAL (ALL MODELS) Mass:

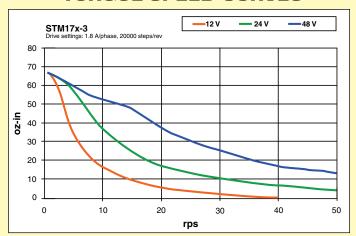
STM23X-2XX = 1 lb 14 ozSTM23X-3XX = 2 lb 10 oz

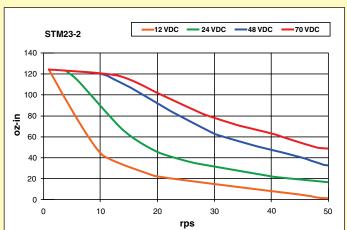
#### **Rotor Inertia:**

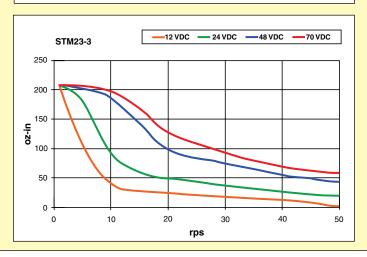
 $STM23X-2XX = 0.0037 \text{ oz-in}^2$  $STM23X-2XX = 0.0065 \text{ oz-in}^2$ Operating Temp Range: -20 to 50°C

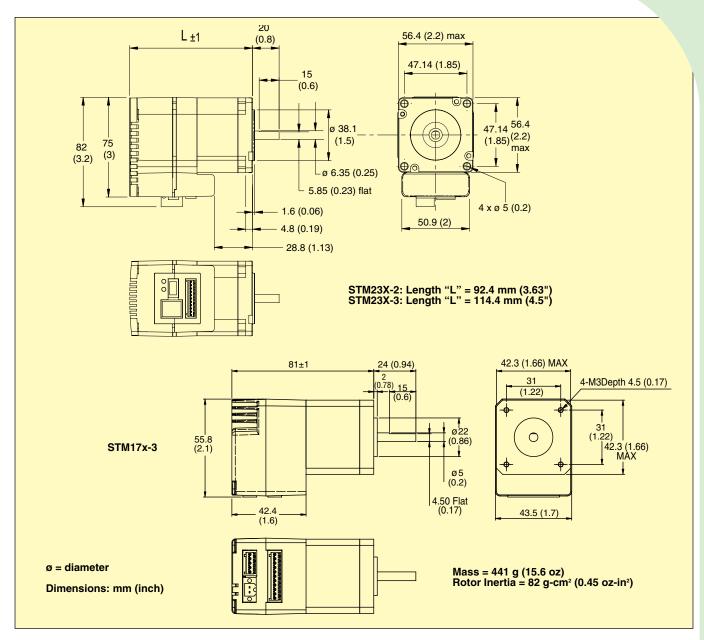
(-4 to 122°F)

### **TORQUE-SPEED CURVES**

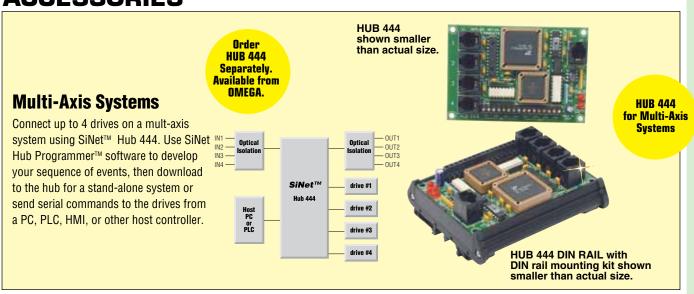








## **ACCESSORIES**



**OMRC-050 shown** smaller than actual size.

#### RC050 Regen Clamp— **For Stepper Drive Power Supply Protection**

- Voltage Range 24 to 80 Vdc
- 50 W Power Dissipation
- Regen Present LED
- Power LED
- 76 x 102 x 6.4 mm (3 x 4 x 2.5")

#### **SPECIFICATIONS**

Input Power Cont: 50 W Input Power Peak: 800 W Voltage Range: 24 to 80 Vdc

Order **OMRC-050** Separately. **Available from** OMEGA.

OMPS150A24 shown smaller than actual size.

Recommended when using NEMA 23 motors @ speeds >1- rps deceleration rate is > 100 rev/sec<sup>2</sup>

**Order Power** Supplies Separately.



## **SOFTWARE ST CONFIGURATOR™**

- Simple Drive Set-Up
- Store and Download **Configurations**



Software Included Free with **Purchase of STM Drives!** 

To Order	
MODEL NO.	DESCRIPTION
"S" MODELS	
STM17S-3AN	Integrated stepper drive/motor, 85 oz-in max torque, RS232
STM17S-3RN	Integrated stepper drive/motor, 85 oz-in max torque, RS485
STM17S-3AE	Integrated stepper drive/motor, 85 oz-in max torque, RS232, endcoder
STM17S-3RE	Integrated stepper drive/motor, 85 oz-in max torque, RS485, endcoder
STM23S-2AN	Integrated stepper drive/motor, 125 oz-in max torque, RS232
STM23S-2RN	Integrated stepper drive/motor, 125 oz-in max torque, RS485
STM23S-2AE	Integrated stepper drive/motor, 125 oz-in max torque, RS232, encoder
STM23S-2RE	Integrated stepper drive/motor, 125 oz-in max torque, RS485, encoder
STM23S-3AN	Integrated stepper drive/motor, 210 oz-in max torque, RS232
STM23S-3RN	Integrated stepper drive/motor, 210 oz-in max torque, RS485
STM23S-3AE	Integrated stepper drive/motor, 210 oz-in max torque, RS232, encoder
STM23S-3RE	Integrated stepper drive/motor, 210 oz-in max torque, RS485, encoder
"Q" MODELS	
STM23Q-2AN	Integrated stepper drive/motor, 125 oz-in max torque, RS232
STM23Q-2RN	Integrated stepper drive/motor, 125 oz-in max torque, RS485
STM23Q-2AE	Integrated stepper drive/motor, 125 oz-in max torque, RS232, encoder
STM23Q-2RE	Integrated stepper drive/motor, 125 oz-in max torque, RS485, encoder
STM23Q-3AN	Integrated stepper drive/motor, 210 oz-in max torque, RS232
STM23Q-3RN	Integrated stepper drive/motor, 210 oz-in max torque, RS485
STM23Q-3AE	Integrated stepper drive/motor, 210 oz-in max torque, RS232, encoder
STM23Q-3RE	Integrated stepper drive/motor, 210 oz-in max torque, RS485, encoder
ACCESSORIES	
OMPS150A24	Power supply for STM drive, 24 Vdc, 6.3 A
OMPS300A48	Power supply for STM drive, 48 Vdc, 6.7 A
HUB 444 DIN RAIL	Multi-axis motion serial hub with DIN-rail mounting kit
OMRC-050	Motor regeneration clamp

Comes complete with software and download cable. **Note:** Power supply is required (sold separately). **Ordering Examples:** STM23S-2AE, integrated stepper drive/motor with 125 oz-in holding torque and RS232 interface plus 1000-line encoder and OMPS150A24, 24 Vdc power supply. STM23S-2RN, integrated stepper drive/motor with 125 oz-in holding torque and RS485 interface and OMPS150A24, 24 Vdc power supply.