Radiant Process Heaters



Curved Face Ceramic Radiant Heaters



Custom Engineered/Manufactured Heaters

Understanding that an electric heater can be very application specific, for sizes and ratings not listed, OMEGA® can manufacture a Ceramic E-Mitter to meet your requirements.

Please Specify the Following:

- **Colors:** Standard are metamorphing rose and straight white, optional are metamorphing yellow and straight black
- Wattage: Up to 43 watts/in² (6.7 watts/cm²)
- Voltage: 120, 208, 240, 277, 480 Vac and others (dependent on design)
- Thermocouple: Standard Type K (Type J optional) or Low Noise Type K (Type J optional)



Radiant Process Heaters

Accessories and Custom Configurations

- Designed for use with E-Mitters CRB and CRC
- Lightweight Extruded Aluminum Housing with 5/16-18 Mounting Bolts
- E-Mitters are Easily Replaced by Removing the Top Cover
- Internal Mounting Hole Pattern Simplifies Mixing and Matching E-Mitter Sizes and Ratings
- Space Between Reflector and Housing Wall Offers a Good Thermal Barrier to Protect the Wiring Area
- This CRA Structural Housing can be Used with any Manufacturer's Standard 60 × 245 mm (2.36 x 9.64") or 60 × 122 mm (2.36 x 4.8") Heaters
- Wiring Entrance 22 mm (%") Diameter at both ends, for 13 mm (1/2") Trade Size Electrical Fittings

Easiest Replacement of Heaters in the Industry

E-Mitters are easily replaced by removing the top cover. Wiring entrance side covers are not affected. The heater lead wires are insulated with ceramic beads and connected to ceramic terminal blocks. Heaters can be wired to function individually or grouped into heating zones.

DANGER: Hazard of Fire. These heaters are not for use in atmospheres where flammable vapors, gases or liquids are present as defined in the National Electrical Code. Where solvents, water, etc. are being evaporated from the process it is necessary to provide substantial quantities of ventilating air to carry away all resulting vapors.





WARNING: Hazard of Electric Shock. Installation must be grounded to earth to avoid shock hazard. Disconnect power to installation before servicing or installing heater.

WARNING: Do not use Copper Wire to make connections inside this heater. High temperatures will oxidize copper. Use of nickel plated or nickel clad insulated copper wire is recommended. Wire insulation rating must be suitable for the ambient temperature of the wiring installation.



Standard housings are available from as assembled stock in 0.3 m (10"), 0.51 m (20"), 0.8 m (30"), 1.02 m (40") and 1.3 m (50") lengths. Other housing lengths can be made to your requirements.

Standard Housing Lengths Table

	Nominal Housing Length				Maximum		
Housing Model Number	Housing Model Number inch		"A" Dim. inch	Examples of Possible E-Mitter Configurations	KW		
CRK00024	5	127	5.19	1 CRC	0.5		
CRK00001	10	254	10.13	1 CRB	1		
CRK00023	15	381	15.06	3 CRCs (1 CRB and 1 CRC)	1.5		
CRK00002	20	508	20.00	2 CRBs (1 CRB and 2 CRCs)	2		
CRK00022	25	635	24.94	5 CRCs a combination of (CRBs and CRCs)	2.5		
CRK00003	30	762	29.88	3 CRBs a combination of (CRBs and CRCs)	3		
CRK00019	35	889	34.81	7 CRCs a combination of (CRBs and CRCs)	3.5		
CRK00004	40	1016	39.75	4 CRBs a combination of (CRBs and CRCs)	4		
CRK00021	50	1270	49.3	5 CRBs a combination of (CRBs and CRCs)	5		
CRK00027	60	1524	59.50	6 CRBs a combination of (CRBs and CRCs)	6		
CRK00029	70	1778	69.38	7 CRBs a combination of (CRBs and CRCs)	7		

CRK housings come complete with housing body, end plates, 5/16-18 mounting bolts, cover and ground lug. Note: These housings do not include the reflectors needed for mounting the heaters or the terminal block (Model number EHD-108-101) required for wiring each heater.

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Reflectors for Ceramic E-Mitters For CRB and CRC E-Mitters

- Designed to Withstand Bending and Heat Distortion
- Made from Highly Polished Chrome Steel or Optional Aluminized Steel for Extreme Temperatures and Harsh Environments
- Will Withstand High Operating Temperatures
- Available in Three Standard Sizes; Includes Standoffs and Hardware
- Easy Installation into CRA Linear Structural Housing Assemblies (Except CRK00032)





Standard Ceramic Terminal Block for Internal Wiring For Internal Connections Within Heater Assemblies. **CRA Linear Structural Housings and ARA Arrays**

- Maximum Voltage: 600 Vac
- Maximum Current: 20 Amps
- Maximum Temperature: 450°C (842°F)
- AWG: 20 to 12 ga. wire
- Hardware: Stainless Steel
- Body Material: Steatite





EHD-108-101





Watts/Square Inch vs. Temperature Data

Curved Face Ceramic E-Mitters 60 x 122 mm (2.36 x 4.80")

CRC Series

Optional Features

- Additional Power or Thermocouple Lead Lengths
- Two-Piece Wave Mounting Clip
- Reflectors and Other Accessories
- Arrays and Power/Temperature Control Panels



Watts	Surface Watts/ in ^{2*}	Heater Body °F Rise	Heater Body Temp @ 72°F**	Primary Emitted Wavelength*** (µm)				
100	8.64	596	668	4.63				
125	10.80	684	756	4.29				
150	12.95	756	828	4.05				
163	14.08	789	861	3.95				
200	17.27	870	942	3.72				
250	21.59	960	1032	3.50				
300	25.91	1043	1115	3.31				
325	28.07	1084	1156	3.23				
350	30.23	1126	1198	3.15				
375	32.39	1169	1241	3.07				
400	34.55	1211	1283	2.99				
500	43.18	1348	1420	2.78				

CRC Series in rose (cold) to grey (hot) shown smaller than actual size.

E-Mitters listed have 89 mm (3.5") ceramic bead insulated leads, #8-10 spade terminals, and a one-piece spring clip for mounting.

To Order Visit omega.com/crc_series for Pricing and Details										
Model Number				Watt Density*		ensitv*	Heater Body Temperature** (Typical Operating)			
Without Thermocouple	Standard Type K Thermocouple	With Type J Thermocouple	Wattage	Voltage	Color	(Watts/ in ²)	(Watts/ cm ²)	°F	°C	
CRC10005	CRC10007	—	125	220/240	Rose to Grey	10.80	1.67	756	402	
CRC00005	CRC00007	—	125	220/240	White	10.80	1.67	756	402	
CRC10013	CRC10015	—	200	220/240	Rose to Grey	17.27	2.68	942	506	
CRC00013	CRC00015	—	200	220/240	White	17.27	2.68	942	506	
CRC10018	CRC10020	—	325	120	Rose to Grey	28.07	4.35	1156	624	
CRC00018	CRC00020	—	325	120	White	28.07	4.35	1156	624	
CRC10021	CRC10023	—	325	220/240	Rose to Grey	28.07	4.35	1156	624	
CRC00021	CRC00023	—	325	220/240	White	28.07	4.35	1156	624	
CRC10064	CRC10140	CRC10014	325	480	Rose to Grey	28.07	4.35	1156	624	
CRC00064	CRC00140	—	325	480	White	28.07	4.35	1156	624	
CRC10024	CRC10026	—	500	120	Rose to Grey	43.18	6.69	1420	771	
CRC00024	CRC00026	—	500	120	White	43.18	6.69	1420	771	
CRC10027	CRC10029	—	500	220/240	Rose to Grey	43.18	6.69	1420	771	
CRC00027	CRC00029	—	500	220/240	White	43.18	6.69	1420	771	
CRC10066	CRC10141	—	500	480	Rose to Grey	43.18	6.69	1420	771	

* Watt density calculated using heater face surface area.
** E-Mitter [operating in 22°C (72°F) ambient] body temperature measured with internal thermocouple.
*** Peak infrared radiation wavelength as calculated from Wien's Law, for operating temperature shown. Expressed in microns (μm).

Ordering Example: CRC10007, radiant heater with K thermocouple, 125 watts, 220/240 Vac rose to grey.